

Assurance in insulation



# Isover TF PRO

Mineral insulation from stone wool

### **TECHNICAL SPECIFICATION**

Insulating slabs made of Isover mineral wool with longitudinal fibres. The production is based on defibring method of the minerals composition melt and additional additives and ingredients. The mineral fibres produced are processed into the final slab shape on the production line. The entire fibre surface is hydrophobic and have longitudinal orientation. The slabs in the construction have to be protected suitably (layers of the contact wall insulation system).

#### **APPLICATION**

Isover TF PROFI facade slabs with longitudinal fibre are suitable for external thermal insulation composite cystems (ETICS), where they are glued and mechanically bonded to a sufficiently coherent and sound wall surface. The layers of contact insulating systems are applied on the slabs: bond, reinforcement grid, penetration, plaster, and paint. Bonding of the slabs can be performed with the glue being applied along the edge and at the patches in centre of the slab. The number of the anchors for machanically anchoring is usually 5 to 6  $pc/m^2$ , the exact number to be specified by the designer. The anchors will be arranged according to the instructions of the certified insulating system manufacturer. Appropriate also for flush mounting systems.

# PACKAGING, TRANSPORT, WAREHOUSING

Isover TF PROFI insulation slabs are packed into the PE foil covered packets or as the packets on a pallet. Isover TF PROFI is standardly delivered on pallets (on EPS scantlings). Material have to be transported and stocked under conditions preventing their wetting or other degradation.

#### **BENEFITS**

- quality class A
- system certification
- very good thermal insulation performance ( $\lambda_D = 0.036 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$ )
- fire resistance
- excellent acoustic properties in terms of noise absorption
- low vapour resistance good water vapour penetrability environmentally friendly and hygienic
- completely hydrophobic
- long life span
- resistant to wood-destroying pests, rodents, and insect
- easy workability can be cut, drilled into, glued, etc.





### **DIMENSIONS AND PACKAGING**

Thickness	[mm]	30	40	50	60	70*	80	100	120	140	150	160	180	200	220	240	260*	280*	300*
Length × width	[mm]	1000 × 600																	
Volume per -	[ks]	8	4	4	3	3	3	2	2	2	2	2	1	1	1	1	1	1	1
	[m²]	4.80	2.40	2.40	1.80	1.80	1.80	1.20	1.20	1.20	1.20	1.20	0.60	0.60	0.60	0.60	0.60	0.60	0.60
	[m³]	0.144	0.096	0.120	0.108	0.126	0.144	0.120	0.144	0.168	0.180	0.192	0.108	0.120	0.132	0.144	0.156	0.168	0.180
Quantity per palette	[m²]	105.60	81.60	62.40	54.00	43.20	39.60	31.20	26.40	21.60	21.60	19.20	18.00	15.60	14.40	13.20	12.00	10.80	10.80
Declared thermal resistance R <sub>D</sub>	[m²·K·W-1]	0.80	1.10	1.35	1.65	1.90	2.20	2.75	3.30	3.85	4.15	4.40	5.00	5.55	6.10	6.65	7.20	7.75	8.30

<sup>\*</sup> It is necessary to consult with the producer for the terms of delivery.

#### TECHNICAL PARAMETERS

TECHNICAL PARAMETERS					
Parameter	Unit	Methodology	Value	Designation code	
Geometric shape					
Length /	[%, mm]	EN 823	±2 %		
Width b	[%, mm]	EN 822	±1,5 %		
Thickness d	[%, mm]	m] EN 822 -1% or -1 mm <sup>1)</sup> and +3 mm Class		Class of thickness tolerances	T5
Deviation from squareness of the edge on length and width $S_b$	[mm·m-1]	EN 824	5		
Deviation from flatness $S_{max}$	[mm]	EN 825	6		
Relative change in length $\Delta \varepsilon_h$ in width $\Delta \varepsilon_b$ in thickness $\Delta \varepsilon_d$	[%]	EN 1604	1	Dimensional stability under the specified temperature and humidity conditions	DS(70,90)
Thermal technical properties					
Declared value of the thermal conductivity coefficient $\lambda_0^{(2)}$	[W·m <sup>-1</sup> .K <sup>-1</sup> ]	Declaration according to EN 13162+A1	0.036		
Declared value of the thermal conductivity coefficient $\lambda_D^{-1}$		Measurement according to EN 12667	0.036		
Design thermal conductivity $\lambda_u^{(3)}$	[W·m <sup>-1</sup> ·K <sup>-1</sup> ]	ČSN 73 0540-3	0.038		
Specific heat capacity $c_d$	[J·kg <sup>-1</sup> ·K <sup>-1</sup> ]	ČSN 73 0540-3	800		
Mechanical properties					
Compressive stress at 10% deformation $\sigma_{no}$	[kPa]	Declaration according to EN 826	30	Declared level of compressive stress at 10% deformation	CS(10)30
Tensile strength perpendicular to faces $\sigma_{mt}$	[kPa]	Declaration according to EN 1607	10	Declared level of tensile strength perpendicular to faces	TR10
Fire safety properties					
Reaction to fire class	[-]	Declaration according to EN 13501-1+A1	A1		
Maximum temperature for use	[°C]		200		
Melting temperature $t_t$	[°C]	DIN 4102 part 17	≥ 1000		
Hydrothermal properties					
Charthama water also south as W	51 22	Declaration according to EN 13162+A1	1	Dealers discuss the state of th	WS
Short term water absorption $W_p$	[kg·m <sup>-2</sup> ]	Measurement according to EN 1609	l l	Declared level for short term water absorption	WS
Long term water absorption by partial immersion $W_{in}$	Fl. mar. 27	Declaration according to EN 13162+A1	3	Declared level for long term water absorption	WL(P)
Long term water absorption by partial immersion $W_{lp}$	[kg·m <sup>-2</sup> ]	Measurement according to EN 12087	) 3	by partial immersion	
Makes venesus diffusion secietames factors:		Declaration according to EN 13162+A1	1	Declared value for water vapour diffusion	MU1
Water vapour diffusion resistance factor $\mu$	[-]	Measurement according to EN 12086	'	resistance factor	MUI 
Other properties					
Density	[kg·m <sup>-3</sup> ]	EN 1602	80-1504)		

## RELATED DOCUMENTS

- Declaration of Performance CZ0001-022 Environmental Product Declaration
- Quality class A
- Certificate of constancy of performance 1390-CPR-312/11/P ISO 9001, ISO 14001, ISO 18001, ISO 50001





Declared values were set under the following conditions (reference temperature 10 °C, humidity  $u_{dy}$ , which is reached by drying) according EN ISO 10456.

It is valid for typical use in construction with risk of condensation. In the case of construction without any risk of condensation it is possible to use the declared value of thermal conductivity.

<sup>4)</sup> The density is not constant and varies with the thickness of the product.





# **Isover TF PROFI**

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# **TECHNICAL PARAMETERS**

Parameter	Unit		Methodology		Hodnota			Designa	ation code	е	
Acoustic properties											
	[-]	Me	EN 13162+A1 EN ISO 11654 Measurement according to EN ISO 354			el of pract	ical sound absorption coefficient			ient	AP
The practical sound absorption coefficient $a_p$	Frequency		125 Hz 250		łz	500 Hz 100		00 Hz 2000 H		Hz	4000 Hz
		60 mm	0.30	0.90		1.00	1.	00	1.00		1.00
	Thickness	100 mm	0.55	1.00		1.00		00	1.00		1.00
		140 mm	0.65	0.95	,	1.00		00	1.00		1.00
	[-] Single number value		EN ISO 11654 Level of weighted sound absorption coefficient						cient	AW	
Weighted sound absorption coefficienti $a_{}$	Single number value	60 mm	a <sub>w</sub> 1.00								
Weighted sound absorption coefficient a <sub>w</sub>	Thickness	100 mm	1.00								
		140 mm		1.00							
			EN 13162+A1			Level of air flow resistivity					
Specific air flow resistivity r	[mm]	Me	asurement accord	100	120 <sup>5)</sup>	1405)	150 <sup>5)</sup>	160	1805)	2005)	
	[kPa·s·m <sup>-2</sup> ]		EN 29053		23.8	23.0	22.2	21.8	21.4	20.6	19.8
	[MN·m <sup>-3</sup> ]		EN 13162+A1								SD
Dynamic rigidity s'	[mm]			100	1205)	1405)	1505)	160	1805)	2005)	
	[MN·m <sup>-3</sup> ]		Measurement according to ČSN ISO 9052-1 (idt. EN 29052-1			9.2	9.3	9.3	9.3	9.3	9.4
Environmental properties / impacts	·										
Volume of Pre-consumer recycled content for production	[%]		ČSN ISO 14021		55						
Volume of Post-consumer recycled content for production	[%]		ČSN ISO 14021								
Non-hazardous waste disposed <sup>5)</sup>	[kg /FU <sup>7)</sup> ]		EN 15804+A1, ČSN ISO 14025			NHWD					
Total use of non-renewable primary energy resources	[MJ/FU]		EN 15804+A1, ČSN ISO 14025			PENRT					
Global Warming Potential	[kg CO <sub>2</sub> ekv./FU	]	EN 15804+A1, ČSN ISO 14025			GWP					
Ozone Depletion	[kg CFC 11 ekv./F	U]	EN 15804+A1, ČSN ISO 14025			ODP					
Acidification potential	[kg SO <sub>2</sub> ekv. /FU	]	EN 15804+A1, ČSN ISO 14025			АР					
Eutrophication potential	[kg PO <sub>4</sub> <sup>3-</sup> ekv. /Fl	J]	EN 15804+A1, ČSN ISO 14025			EP					
Photochemical ozone creation	[kg C <sub>2</sub> H <sub>4</sub> ekv. /FL	J]	EN 15804+A1, ČSN ISO 14025			POPC					
Abiotic depletion potential for non-fossil resources	[kg Sb ekv./FU]		EN 15804+A1, ČSN ISO 14025	3.6 E-06	ADP-elements						
Abiotic depletion potential for fossil resources	[MJ (Calorific value)	/FU]	EN 15804+A1, ČSN ISO 14025	380	ADP-fossil fuels						

 $<sup>^{\</sup>rm 5)}$  Interpolated and extrapolated values.



Example of product application Isover TF PROFI





<sup>6)</sup> In this case it is standard mixed waste.

<sup>&</sup>lt;sup>7)</sup> FU = functional unit (1 m<sup>2</sup> of insulation by 120 mm thick for live cycle phases A1–A3).